

ENVISION™

Pool Heater

Installation Information

Water Piping Connections

Chemical Use

Electrical

Startup Procedures

Preventive Maintenance

Troubleshooting



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Pool Heater



Safety Considerations

- Qualified personnel should perform installation, maintenance, and service.
- Make sure all field wiring conforms to the heater specifications and all national and local codes.
- Disconnect all power sources before performing any maintenance or service to the heater.

Inspection

Immediately upon receipt, inspect cartons and their contents for damage due to transit. Damage, if found, should be noted on delivery papers and a claim filed with the carrier. Also, check unit data plate to make sure you have the proper model, before installing.

General Information

You now own one of the most efficient and versatile pool heaters on the market today. Your heat pump pool heater will typically operate with a Coefficient of Performance (COP) of 3.0 to over 5.0 depending on the operating conditions. This means that your heater can supply 3-5 times as much heat to the pool as it consumes in electrical power. In addition, it will still warm your pool even as outdoor temperatures drop into the 40s.

The information in this manual was prepared to assist in the proper installation, operation, maintenance, and service of your new heat pump pool heater. Please read the entire manual and follow all instructions. Improper installation and use can result in damage to the heater, unsatisfactory operation, and may void the warranty. Retain this manual for quick reference.

General Performance

The AC-1750B can produce 85,000 - 165,000 Btu/hr for your pool heating needs depending upon the operating conditions. At AHRI conditions of 80°F entering water temperature (EWT) and 80/71°F dry bulb/wet bulb entering air temperature (EAT) a COP of over 5 is possible with an output of over 120,000 Btu/hr.

Installation

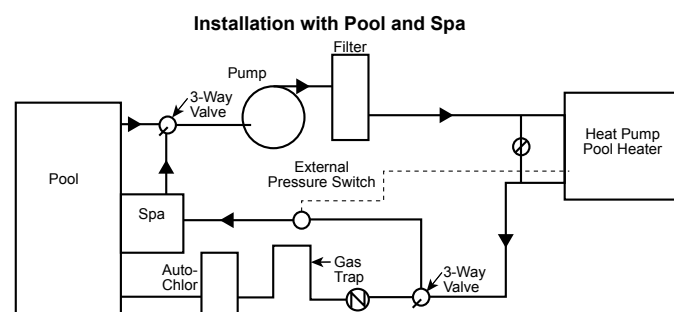
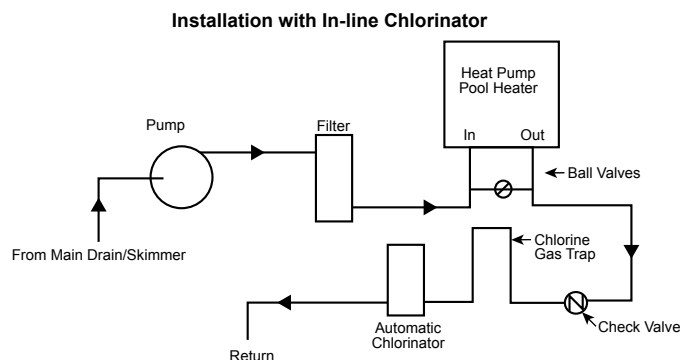
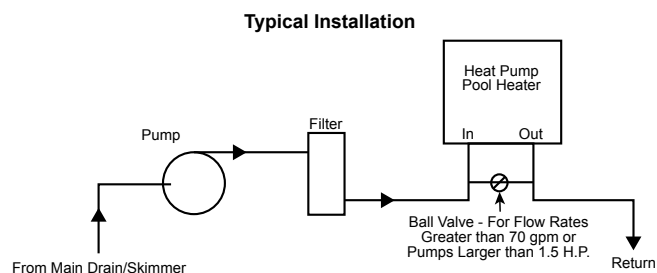
When selecting a location consider the following:

- Heater must be located outdoors (**NOTE:** The pool heater will operate with a noise level of around 65 dbA.)
- Minimum of 24 in. of clearance on access/service side of heater
- Minimum of 18 in. of clearance on all three air intake sides of heater
- Minimum of 48 in. of clearance for air discharge (top of unit)
- The heater should sit on a solid level surface sufficient above grade to prevent water from entering it, and allowing condensate to drain from base.
- The length of water piping and electric should be kept to a minimum to avoid capacity loss and decreased efficiency.

Water Flow and Connections

Water connections are made at the rear of the heater. Both water in and out are labeled just above the water connections. LEFT REAR = WATER OUT and RIGHT REAR = WATER IN. Two in. unions are supplied and are made to accept 2 in. rigid PVC pipe. **NOTE:** Unions can be used for quick drainage of your heater and winterizing.

- Heater must be piped downstream from filter in the pool return line.
- **In-line chlorinators must be piped downstream from heater. A check valve must be installed between the heater and chlorinator to prevent drain back of the chlorine when the pump is off. A chemical trap may also be piped at least 6 in. above the height of the chlorinator.**
- When all the plumbing connections are complete, and ample drying time is allowed, run the filter pump and check the entire system for water leaks.
- Make sure filter is clean and there are no obstructions in the filtering system.
- Proper water flow is essential to the performance of your heater. The minimum flow rate is 20 gpm.



Chemical Use

Water quality must be checked regularly and maintained within recommended limits at all times. Failure to maintain the proper water quality will greatly reduce the life of your heater.

- Never add chemicals directly into skimmer.
- Automatic chlorinators must be piped downstream from the heater. A check valve must be installed between the chlorinator and heater to prevent raw chlorine from draining back into the heater. A chemical trap may be piped at least 6 in. above the chlorinator. See Installation with In-line Chlorinator diagram above.

The heat exchanger in your heat pump contains a titanium inner tube with a PVC outer shell that will withstand almost any water chemistry. While the heat exchanger provides superior protection against poor water chemistry, it is important to maintain adequate water quality to help preserve other components in the system such as pumps and filters. The following water quality guidelines are listed below.

- **pH Level 7.4 - 7.8**
- **Chlorine Concentration 1 - 5 ppm**
- **Total Alkalinity 100 - 200 ppm**
- **Calcium Hardness 100 - 300 ppm**

Electrical Connections

Field connections must comply with national and local codes. The work must be done by a qualified electrician.

The pool heater must be permanently grounded and bonded.

Use copper conductors only.

Disconnect all power sources before performing any work on unit.

Standard Power Supply: 230/60/1

Wiring Main Power Supply

1. Remove the screws from the plastic front panel, located on the control display side of the unit.
2. Remove the screws from the front panel of the control box.
3. Route weather tight flexible conduit through the opening at the base of the unit. Connect conduit to the bottom of the electrical control enclosure to accept either a 3/4 in. or 1 in. fitting. Mounting conduit directly to the electrical control enclosure will ensure a moisture tight seal, extending the life of the heater.
4. Attach grounding conductor to the ground lug provided inside the electrical control enclosure.
5. Install L1 and L2 input conductors to the input lugs of the compressor contactor.
6. **Connect bond wire (at least #8 solid copper wire) from bond lug on the right side of coil header plate to the pool pump bonding terminal or other suitable location.**

NOTE: According to NEC 680-22, all metal surrounding a pool including pumps, handrails, rebar, etc. must be bonded together to eliminate any difference in potential between the parts. If a pool is properly installed, it has a bonding grid established.

Electrical Data

Model	Rated Voltage	Voltage Min/Max	Compressor		Fan Motor FLA	Total Unit FLA	Min Circ Amp	Max Fuse/HACR
			RLA	LRA				
AC-1750B	230/60/1	207/254	26.9	134.0	2.8	29.7	36.4	60

NOTES: HACR circuit breaker in USA only. All fuses Class RK-5.

Electronic Control Panel

Control Settings

Temperature Setpoint

- Temperature setpoint maximum for POOL mode is 95°F (35°C).
- Temperature setpoint maximum for SPA mode is 140°F (40°C).

To change the temperature setpoint, press the POOL/SPA/STANDBY button until you reach the desired mode. The LED indicator light will verify the mode that has been selected. NOTE: When the mode jumper is in position 2-3 or 3-4 the mode is determined by the external water pressure (flow) switch or remote controller.

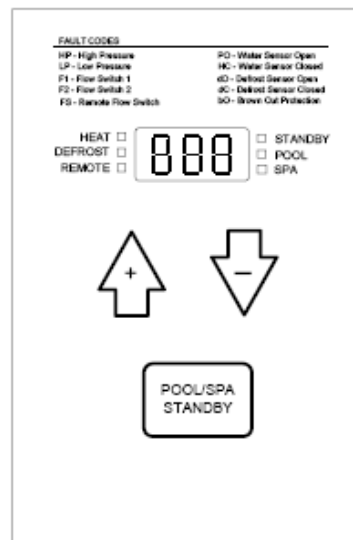
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NOTE: When the mode jumper is in position 3-4, the setpoint must be changed on the remote control system.

Selecting Pool or Spa Mode

Press the POOL/SPA/STANDBY button until you reach the desired mode. The LED indicator light will verify the mode that has been selected. NOTE: When the mode jumper is in position 2-3 or 3-4 the mode is determined by the external water pressure (flow) switch or remote controller.



Modes of Operation

To Change Between Pool and Spa Setpoints Manually:

This is the default factory setting (jumper on pins 1-2) and allows the use to change between the pool and spa setpoints by using the mode button located on the front control panel. The use of an external water pressure switch **IS NOT** required for this mode of operation.

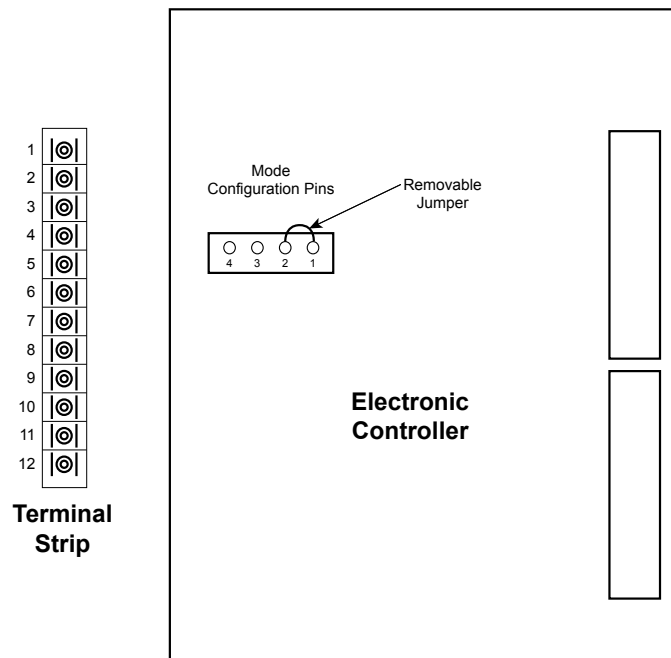
To Change Between Pool and Spa Setpoints Automatically:

This change can be done automatically as the water flow is directed to either the pool or spa. The use of an external water pressure switch in the spa piping **IS** necessary. A two-wire control circuit must be connected from the water pressure switch to the terminals 9 and 10 on the terminal strip located in the electrical control enclosure. The mode jumper must be on pins 2-3 for this mode of operation. See the Terminal Strip and Mode Configuration Pins illustration for pin settings.

Remote Thermostats and Controllers:

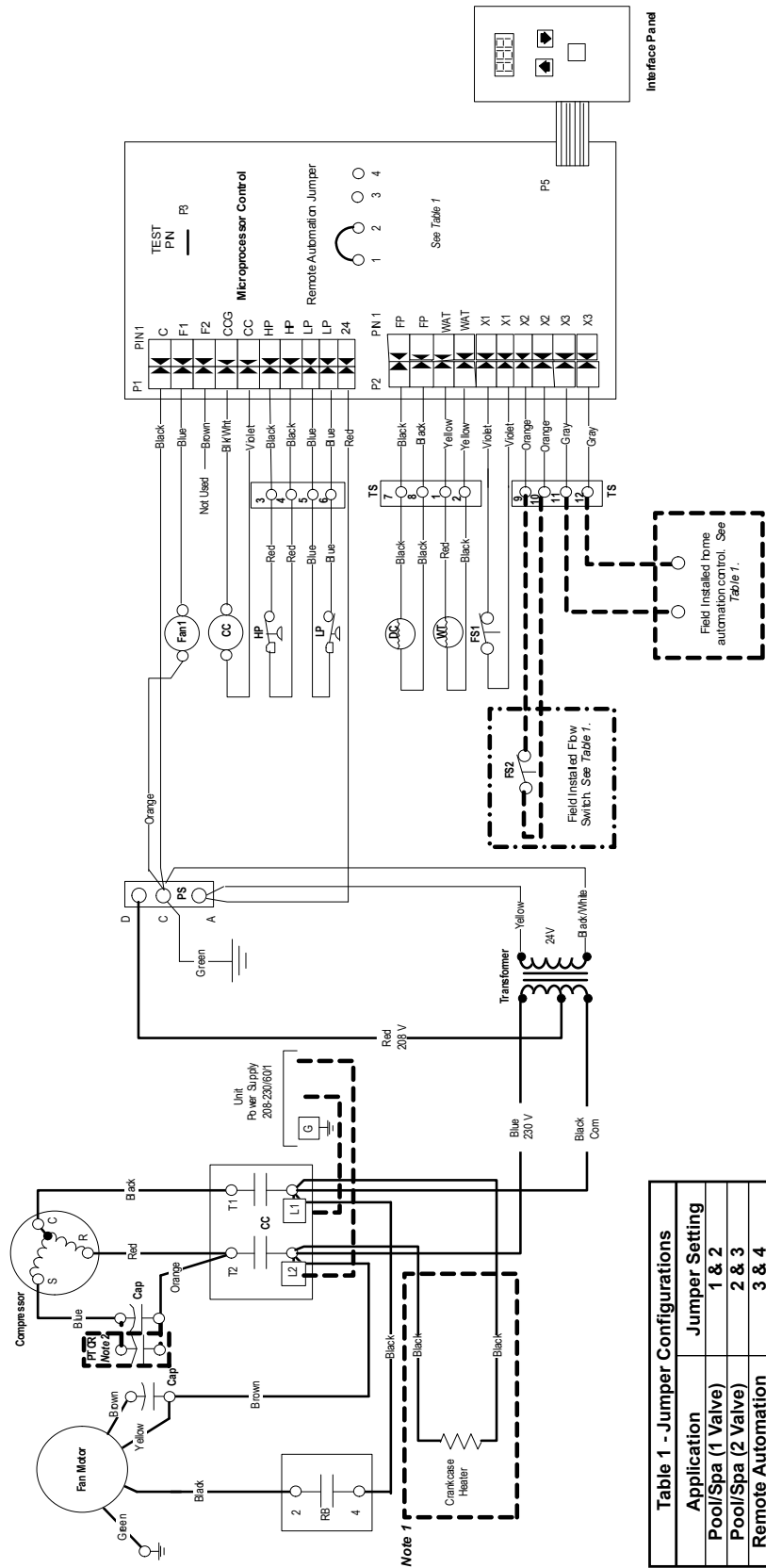
If a remote thermostat or another control system is to be used to operate the heater, a normally open dry contact can be made at terminals 11 and 12 on the terminal strip located in the electrical control enclosure. Remove the red jumper from terminals 11 and 12 on the terminal strip and install the remote control system. The mode jumper must be on pins 3-4 for this mode of operation. See the Terminal Strip and Mode Configuration Pins illustration for pin settings.

Terminal Strip and Mode Configuration Pins



Wiring Schematic

230/60/1



NOTES:

1. Use only copper conductors.
2. Connect field wiring in grounded rain-tight conduit, per rating plate.
3. Connect bond wire to pool steel using #8 solid copper wire or larger.
4. All wiring must conform to national (NEC) and local electrical codes.

Startup Procedures

Before proceeding with this section make certain all plumbing connections are airtight and leak-free.

Flow rates should not exceed 70 gpm maximum. Use of an external bypass is necessary at 70 gpm and above. Minimum flow rate is 20 gpm.

- Turn filter pump time clock to the ON position and set filter pump hours. For initial heating, the pool heater and filter pump may need to run continuously until your desired temperature is reached. After initial heating is achieved, the heater will run only to maintain desired temperature.
- Turn power supply to heater ON.
- The amber Standby LED will be activated.
- Select POOL or SPA and set your desired water temperature by scrolling either up or down.
- If your programmed water temperature is above the actual water temperature, the red HEAT LED will light up indicating HEAT mode. The fan will start, and then the compressor will start.

NOTE: Each time the compressor turns off, it is protected by a 3 – 5 minute anti-short cycling delay.

Initial Heating

Initial heating may require you to run your heater and filter pump continuously for at least 24 hours, or more, depending on the following factors:

- Temperature difference between actual water temperature and desired water temperature
- Size of pool
- Ambient air temperature, the cooler the air temperature, the longer the heating time
- Heat loss (evaporative, convective, radiative, and conductive)
- A pool cover/solar blanket may reduce initial heating time by up to 50%

Defrost Cycle

The heat pump pool heater has automatic defrost. When the outdoor temperature drops below 40°F, frost may start to form on the evaporator coil. Frost buildup will be heaviest on humid days when the temperature is between 35 – 40°F. During the defrost cycle, the Defrost LED will be illuminated to indicate that the unit is defrosting. During this time the fan is running and the compressor is inactive.

Internal Protection Analyzers

The heater is equipped with internal devices to monitor and protect the integrity of the unit. Should an abnormal condition occur, these devices will interrupt the operation of the unit and may display the appropriate code on the control panel.

Reducing Heat Loss - Pool Cover/Solar Blanket

We highly recommend the use of a pool cover/solar blanket. Covering your pool is the single most cost effective means of reducing heat costs from 50 – 70%. Heating a pool without a cover is like heating a house without a roof. They also reduce the amount of maintenance costs. By reducing evaporation, covers reduce the quantity of chemicals needed. Because evaporation accounts for about 70% of pool heat loss, the beneficial effect of using a pool cover/solar blanket can be dramatic.

Wind Speed Reduction

Reducing wind velocity at the water surface reduces convective and evaporative losses. Fences, trees, hills, or tall hedges close to the pool perimeter are effective windbreaks. Locate these obstructions to take maximum advantage of their effectiveness as windbreaks, without shading the pool surface from the sun.

Preventive Maintenance

WARNING: Disconnect electrical power to unit before starting any maintenance to prevent serious injury from shock.

Protecting the Heater

- Keep the pool filter system clean and free of restrictions to ensure proper water flow.
- Check water chemistry regularly. Misuse of chemicals will cause permanent damage to the heater and other pool equipment. Manufacturers can void warranties for damage as a result of poor water quality.
- Free airflow is essential. Keep the evaporator coil clean and free of weeds, leaves, grass clippings, dirt, and other debris that will decrease the airflow. Keep fences and shrubs away from air inlets (sides and back of heater).
- Frequent rinsing of the evaporator with fresh water will remove buildup from its surface. Always spray the coil gently with a regular garden hose being careful not to bend aluminum fins.
- Regular cleaning of the cabinet will improve its appearance and extend the life of the finish.

Winterizing

When the heater is exposed to freezing temperatures, it is essential that all water within the unit be properly drained. When water freezes, it expands, damaging piping.

- Turn thermostat settings to OFF. Turn filter pump to OFF.
- Turn power to unit OFF (i.e. pull disconnect or turn circuit breaker OFF).
- Disconnect water inlet and outlet unions at the back of the unit, be careful not to lose rubber o-rings.
- Flush the heater piping out with fresh water to remove any residual chemicals.
- Use low-pressure air or vacuum to remove water that has accumulated inside the piping of the heater.

Troubleshooting

1. Check to be sure that the electrical power is ON. Reset the breakers or replace fuses if necessary.
2. Check to be sure the electronic control panel is set properly. The unit must be in either the POOL or SPA mode and the desired temperature must be set above the actual pool or spa temperature for the heater to run. If an error code is displayed, reference the table below to determine the cause.
3. Check to make sure the evaporator coil has enough clearance and that there are no restrictions to its airflow.
4. Certain ambient air conditions may cause the heater to go into defrost mode. The defrost mode will be indicated by the Defrost LED.

NOTE: It is normal for water to drip from the drain holes at the base of the heater. The unit produces condensate when it operates.

The following table lists error codes as they would appear on the electronic control display. In the event that an error does occur, check the possible causes list for the corresponding error to correct the problem.

Error Code	Description	Possible Causes
F1	Internal Flow Switch Open	Little or no water flow The pump is not running The filter is dirty or clogged Shortage of water to pump, air leak Undersized pump Valves not in correct position Filter in backwash mode Water pressure switch needs adjustment or is defective
FS	Internal Flow Switch Open Remote Mode	Same as above
HP	High Pressure Switch Open	Low water flow to heater Defective high pressure switch
LP	Low Pressure Switch Open	Evaporator coil is dirty Fan motor is not running Low refrigerant pressure Defective low pressure switch
PO	Water Thermistor Open	Loose sensor wire Defective water thermistor
HC	Water Thermistor Closed	Wire terminals touching Defective water thermistor
dO	Defrost Sensor Open	Loose sensor wire Defective defrost sensor
Dc	Defrost Sensor Closed	Wire terminals touching Defective defrost sensor
bO	Control Voltage Below 18VAC	Low supply voltage to the unit



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